



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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DSI 9812-011
Job Sheet 196004



Part No: DSI 9812-011

Job Qty: 4 pcs

Part Name: Blade Shim Addition



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/4/19

Job Tracking No:

Due Date: 6/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI 9812-011 REV.B IPP REV:A NEW ISSUE JFS VERIFIED BY:DD IPP REV:B AS PER DWI REV.B DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	4 pcs	6/12/19	6/12/19	0.00	0.00	Packaging 1 - 1	DAS	JUN 06 2019
							Packaging 1 - 2	74	
							Packaging 1 - 3	9-89	JUN 27 2019
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S194492



Part: DSI 9812-011

Job No: 196004

Serial No/Batch: S194492

Revision: B

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR000281

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CANADA
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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 QC 4	4 pcs	6/12/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	4 pcs	6/12/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
135 DC - 1 - B4B	4 pcs	6/12/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	4 pcs	6/12/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	

SMB MB 06/27/2019

SMB
19/6/27

JK

JUN 27 2019 JK

DAS
70
9-89

Part Op 130 - Identify and pack for shipping as per PPP DSI 9812-011 Location: FG123
 Descriptions: 135 - Photocopy blue file and create labels as per PPP DSI 9812-011 chg 002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN8C23A	Bolt	16 Ea (4 ea)	100-Packaging 1 - Pick Kit	5194475
D5702-1	Shim	8 pcs (2 ea)	100-Packaging 1 - Pick Kit	5169002
MS21083C8	Nut	16 Ea (4 ea)	100-Packaging 1 - Pick Kit	5167203
NAS1149D0863J	Washer	16 Ea (4 ea)	100-Packaging 1 - Pick Kit	5166718

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN8C23A	16	0	0
	D5702-1	8	20	0
	MS21083C8	16	149	0
	NAS1149D0863J	16	435	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

3.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9812-011	SHIM KIT
2	D5702-1	SHIM
4	AN8C23A	BOLT
4	MS21083C8	NUT
4	NAS1149D0863J	WASHER

B

4.0 WEIGHT AND BALANCE:

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
DSI 9812-011 SHIM KIT	0.46 lb 0.21 kg	+/- 0.0 in +/- 0.0 m	+/- 0 in-lb +/- 0.0 m-kG	169.9 in 4.32 m	78 in-lb 0.9 m-kG

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9812	SHEET 2 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	BLADE SHIM ADDITION	NTS
DATE	19.02.22	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

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Part Number: DSI 9812-011

Description: BLADE SHIM ADDITION

[illegible]